

An ISO 9001-2015 Company





Ramelast DOCK FENDERS

MANUFACTURERS & EXPORTERS OF PRECISION RUBBER PARTS



RANE ELASTOMER PROCESSORS an ISO 9001-2015 certified company was established 5 decades ago for the manufacturing of Precision Industrial Rubber Products. Subsequently, the company diversified into Rubber Engineering with the manufacture of DOCK FENDERS, SILICONE RUBBER SLEEVING & TRANSPERENT TUBINGS FOR MEDICAL & PHARMA INDUSTRIES, RUBBER SHEETS, RUBBER PROFILES, GASKETS, DIAPHRAGMS, RUBBER PADS, ARCHITECHURAL PROTECTIVE RUBBER GUARDS AND SO ON for Various Industries...

Presently RANE is manufacturing following types of Rubber Fenders Hollow Cylindrical, Square, Rectangular, 'D' Shaped, V/W Shaped, Arch Type, M Type, Cell Type, Cone Type, Element Type, Penumatic Fender etc.

Many of these products are also regularly exported to various countries like GERMANY, THE NETHERLANDS, SOUTH AFRICA, MALAYSIA, SAUDI ARABIA, SRI LANKA, ISRAEL, SYRIA, TURKEY, GREECE, SINGAPORE, LITHUANIA, FRANCE, U.S.A., PANAMA & GULF COUNTRIES.

Being member, of NATIONAL AGENCIES LIKE AIRIA: All India Rubber Industries Association, CAPEXIL: Chemical & Allied Products Export Promotion Council, NSIC: National Small Industries Coproration Ltd., keeps us abreast of the technological and marketing developments all over the world, thus enabling us to keep our commitment to excellence.

Arch Fenders



- High energy absorption & low reaction force.
- Reduced stress concentration.
- Base Steel mounting pads with open legs give a wide degree of freedom during fitting.
- A wide selection of sizes and energy absorption capacities.
- Embedded Metal parts fully protected against corrosion and mechanical damage.
- If required Fender can be supplied with UHMWPE Pads on Top.









Standard Sizes & Performance

Size (Height in mm)	Reaction Force (Tons)		Energy Absorption (Ton-M)	
	Rubber Grade			
	RE1	RE2	RE1	RE2
RA 150 H	17.5	15	0.9	0.8
RA 200 H	23.5	20.5	1.5	1.3
RA 250 H	29.5	25	2.2	2.0
RA 300 H	35	30.5	3.1	2.8
RA 400 H	46	40.5	5.5	4.8
RA 500 H	58	51	8.5	7.5
RA 600 H	70	61	12.0	10.7
RA 800 H	93	81	21.5	19.0
RA 1000 H	116	101	34.0	30.0

Tolerance: +/- 10%

Above Performance details are for 1 meter of Fender length

Rated Defelction: 50%

Other Grades of Rubber is available on request. Length Available (in Meter): 1.0, 1.5, 2.0, 2.5, 3.0, 3.5



- High energy absorption & low reaction force.
- Low Face Pressure.
- Reduced stress concentration.
- Long Life.
- Easy installation.
- Wide selection of sizes and energy capacities.
- Maintenance free use.
- Embedded Metal parts fully protected against corrosion and mechanical damage.







Standard Sizes & Performance

Size (Height in mm)	Reaction Force (Tons)		Energy Absorption (Ton-M)	
		Rubbe	r Grade	
	RE1	RE2	RE1	RE2
RA 250 H	39	31	3.2	2.5
RA 300 H	46	37	4.5	3.6
RA 400 H	61	49	8.1	6.3
RA 500 H	77	62	13.0	10.0
RA 600 H	92	74	18.5	14.0
RA 800 H	123	99	33.0	25.0
RA 1000 H	153	123	51.0	37.0

Tolerance: +/- 10%

Above Performance details are for 1 meter of fender length

Rated Defelction: 52.50%

Other Grades of Rubber is available on request. Length Available (in Meter): 1.0, 1.5, 2.0, 2.5, 3.0, 3.5

Cell Fenders



- Economical design.
- Reduced stress concentration.
- Better performance even during critical angular berthing.
- Reduced space requirement for fitting.
- Convenient to fix large size frontal pad to cover high tidal variations.









Standard Sizes & Performance

Standard Sizes & Performance					
Size (Height in mm)	Rated Reaction Force (Tons)		Rated Energy Absorption (Ton-M)		
	Rubber Grade				
	RE1	RE2	RE1	RE2	
RA 400 H	11	10	1.8	1.6	
RA 500 H	19	17	3.7	3.3	
RA 630 H	30	26	7.2	6.4	
RA 800 H	47	42	14.5	13	
RA 1000 H	75	67	33	30	
RA 1150 H	100	88	50	45	
RA 1250 H	118	104	65	57	
RA 1450 H	158	140	101	89	
RA 1600 H	193	171	136	120	
RA 1700 H	217	193	162	144	
RA 2000 H	300	267	320	235	
RA 2250 H	423	375	418	370	
RA 2500 H	523	463	574	509	
RA 3000 H	580	440	671	511	

Tolerance: +/- 10%

Rated Defelction : 47.50% for Fender Size RC 400 H to RC 800 H Rated Defelction : 52.50% for Fender Size RC 1000 H to RC 3000 H

Other Grades of Rubber is available on request.

Cone Fenders



- High Energy Low reaction.
- Better Stability under various loading.
- Easy and quick to install.
- Fender can be combined in various combinations.

Standard Sizes & Performance











Size (Height in mm)	Rated Reaction Force (Tons)		Rated Energy Absorption (Ton-M)		
	Rubber Grade				
	RE1	RE2	RE1	RE2	
RCN 300 H	11	10	1.6	1.5	
RCN 350 H	20	18	3.9	3.5	
RCN 400 H	32	29	7.5	6.8	
RCN 500 H	30	26	7.2	6.4	
RCN 550 H	39	35	10	9	
RCN 600 H	44	10	13	12	
RCN 700 H	63	57	23	21	
RCN 800 H	82	75	34	31	
RCN 900 H	104	95	48	43.5	
RCN 1000 H	128	117	67	61	
RCN 1050 H	141	129	76.5	69.5	
RCN 1100 H	154	140	88	80	
RCN 1200 H	185	167	114	103.5	
RCN 1300 H	217	196	145	132	
RCN 1400 H	251	228	181	165	
RCN 1600 H	328	297	271	247	
RCN 1800 H	414	378	387	352	

Tolerance: +/- 10% Rated Defelction: 72%

Performance Values are for Single Fender Other Grades of Rubber is available on request.





- High Energy Low reaction.
- Excellent Shear Resistance.
- Fender Shield can be bolted from Front.
- Elements can be combined in various combinations
- Easy and quick to install.





Standard Sizes & Performance

Size (Height in mm)	Rated Reaction Force (Tons)		Rated Energy Absorption (Ton-M)		
	Rubber Grade RE1 RE2 RE1 RE2				
REL 250 H	16.0	15.0	1.6	14.5	
REL 300 H	20.0	18.0	24.0	22.0	
REL 400 H	24.0	22.0	4.5	4.0	
REL 500 H	30.0	27.0	6.9	6.3	
REL 550 H	32.0	30.0	8.4	7.6	
REL 600 H	35.0	31.5	9.5	8.5	
REL 700 H	41.0	38.0	13.0	12.5	
REL 750 H	45.0	40.0	15.0	14.0	
REL 800 H	47.0	43.0	17.0	16.0	
REL 900 H	53.0	48.0	22.0	20.0	
REL 1000 H	59.0	53.0	27.0	25.0	
REL 1200 H	71.0	64.0	39.0	35.0	
REL 1400 H	82.0	75.0	53.0	48.0	
REL 1600 H	94.0	85.0	70.0	69.0	

Tolerance: +/- 10% Rated Defelction: 52.5%

Performance Values are for Single Element of 1 Mtr Length

Other Grades of Rubber is available on request.

Points:

High Energy Low reaction Excellent Shear Resistance Fender Shield can be bolted from Front

Easy and quick to install

Elements can be combined in various combinations



Cylindrical Fenders

- Simple in construction and easy for handling installation
- Wide degree of freedom against steamer's rolling & pitching
- Maintenance free service

Sizes available from 150mm OD x 75 ID to 2000mm OD x 1000mm ID











Tug Boat / Work Boat Fenders

- Effectively absorbs shock energy during berthing
- Capable of operating under high face pressure generated due to strong pushing exerted by ship
- Protects both the work boat & the slip from possible damage
- Eliminates sparks avoiding metal to metal contacts and thereby ensures safe berthing of ships.

Sizes available from 100mm Height x 100mm width













Pneumatic Fenders

- Low energy, Low reaction force.
- Adoptable to curved hull surface & angle berthing.
- Simple to Install & can be moved to various locations
- Single unit can cover full tidal variations.

















- RANE guarantees that all products are manufactured as per customer's requirements / specifications.
- RANE has an internal Quality Control System that follows each order during manufacturing process.
- RANE guarantees high standards & performance of all products.
- RANE assures strict control on Procurement, Products, Calibration, Testing
- RANE welcomes inspection by it's customer's Quality assurance departments and agencies like I.R.S., S.G.S., Bureau Veritas, Lloydes Register etc. as and when required by customer.



































































Ranelast

DOCK FENDERS

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